

# 파스텍 신제품 소개

2018. 11. 23  
**FASTECH**



**Ezi-SERVO®**  
Closed Loop Stepping System

# 목 차

- ❖ Ezi-SERVO + FESTO Actuator
  - Ezi-Robo ELGC
  - Ezi-Robo EGSC
  - Ezi-Robo EXCM
- ❖ Ethernet Type Closed Loop Stepping System
  - Ezi-SERVOII Plus-E
  - Ezi-MOTIONLINK Plus-E
  - Ezi-IO Plus-E
- ❖ EtherCAT Type Closed Loop Stepping System
  - Ezi-SERVOII EtherCAT
  - Ezi-SERVOII EtherCAT ALL
  - Ezi-SERVOII 4 Axes drive
  - Ezi-IO EtherCAT
- ❖ ALL Type Closed Loop Stepping System
  - Ezi-SERVO ALL 28
  - Ezi-SERVOII BT
- ❖ Hollow Shaft Stepper Motor
- ❖ CC-Link Type Closed Loop Stepping System
  - Ezi-SERVOII CC-Link
- ❖ BLDC Motor Speed Control System
  - Ezi-SPEED

EGSC-BS + **Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System

**FESTO**

**FASTECH**  
*Fast, Accurate, Smooth Motion*



**Ethernet 타입 제어기 내장형  
Closed Loop Stepping System**

**“FESTO Mini Slide 로봇 제어”**

**Ezi-SERVO®**  
Closed Loop Stepping System

EGSC-BS + **Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System

**Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System

**FASTECH**  
*Fast, Accurate, Smooth Motion*



Closed Loop Stepping System  
with embedded controller  
based on **Ethernet**

“Force control (Push & Pull)”

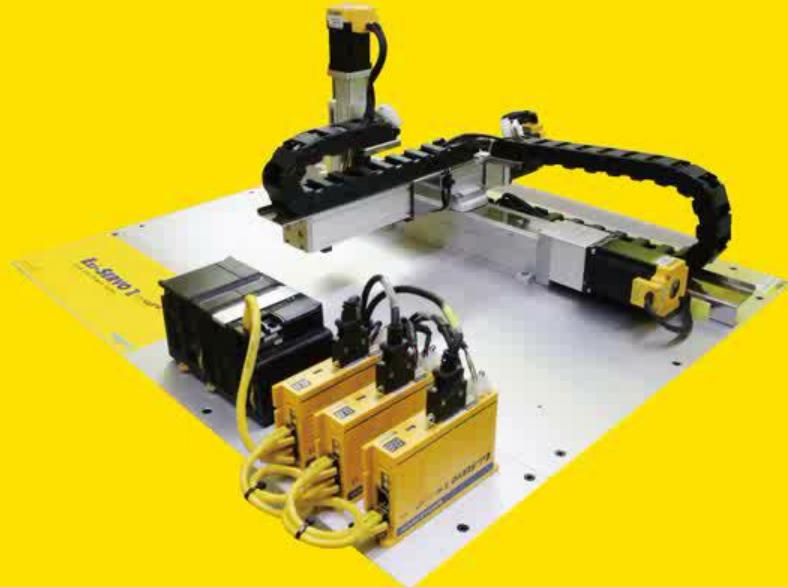
**Ezi-SERVO®**  
Closed Loop Stepping System

ELGC, EGSC +

**Ezi-SERVO® II**  
Closed Loop Stepping System

**Ezi-SERVO® II**  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



## EtherCAT Network 기반 Closed Loop Stepping System

“EtherCAT을 통한 FESTO 직교 로봇 제어”

**Ezi-SERVO®**  
Closed Loop Stepping System

**ELGC-BS + Ezi-SERVO® II EtherCAT®**  
Conformance tested  
Closed Loop Stepping System

**Ezi-SERVO® II EtherCAT®**  
Conformance tested  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



**EtherCAT Network 기반  
Closed Loop Stepping System**

**“EtherCAT을 통한  
FESTO 4축 로봇 제어”**

**Ezi-SERVO®**  
Closed Loop Stepping System

EGSC +

**Ezi-SERVO® II** EtherCAT®  
Conformance tested  
Closed Loop Stepping System

**Ezi-SERVO®**  
Closed Loop Stepping System

**Ezi-SERVO®**  
Closed Loop Stepping System

**Ezi-SERVO**  
Closed Loop Stepping System

**EZI-SERVO**  
Closed Loop Stepping System

**EZI-SERVO**  
Closed Loop Stepping System



**Ezi-SERVO®**  
Closed Loop Stepping System

**Ezi-SERVO**  
Closed Loop Stepping System

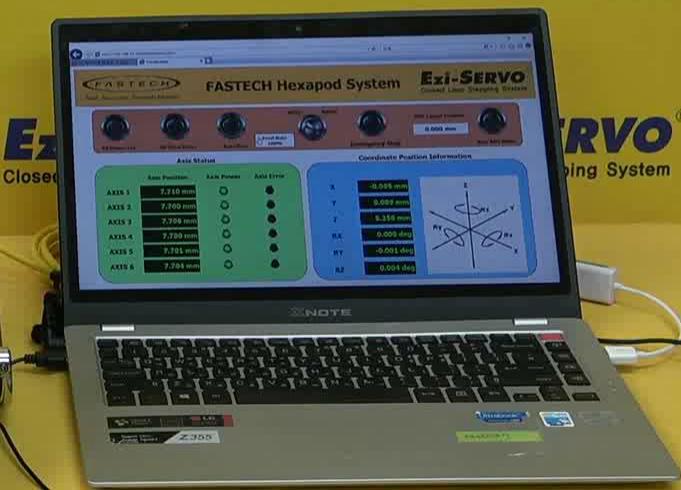
**Ezi-SERVO®**  
Closed Loop Stepping System

**Ezi-SERVO**  
Closed Loop Stepping System

6 Axis Hexapod SERVO  
(FESTO, EGSC-BS)



**Ezi-SERVO® II (Hexapod)**  
Closed Loop Stepping System



Ezi-SERVO II EtherCAT + FESTO Hexapod

**Ezi-SERVO®**  
Closed Loop Stepping System

EXCM + **Ezi-SERVO® II** CC-Link  
Closed Loop Stepping System

**FESTO**

**FASTECH**  
*Fast, Accurate, Smooth Motion*



**CC-Link Network 기반  
Closed Loop Stepping System**

“CC-Link 를 통한  
FESTO H-Portal 고속 단핏치 모션”

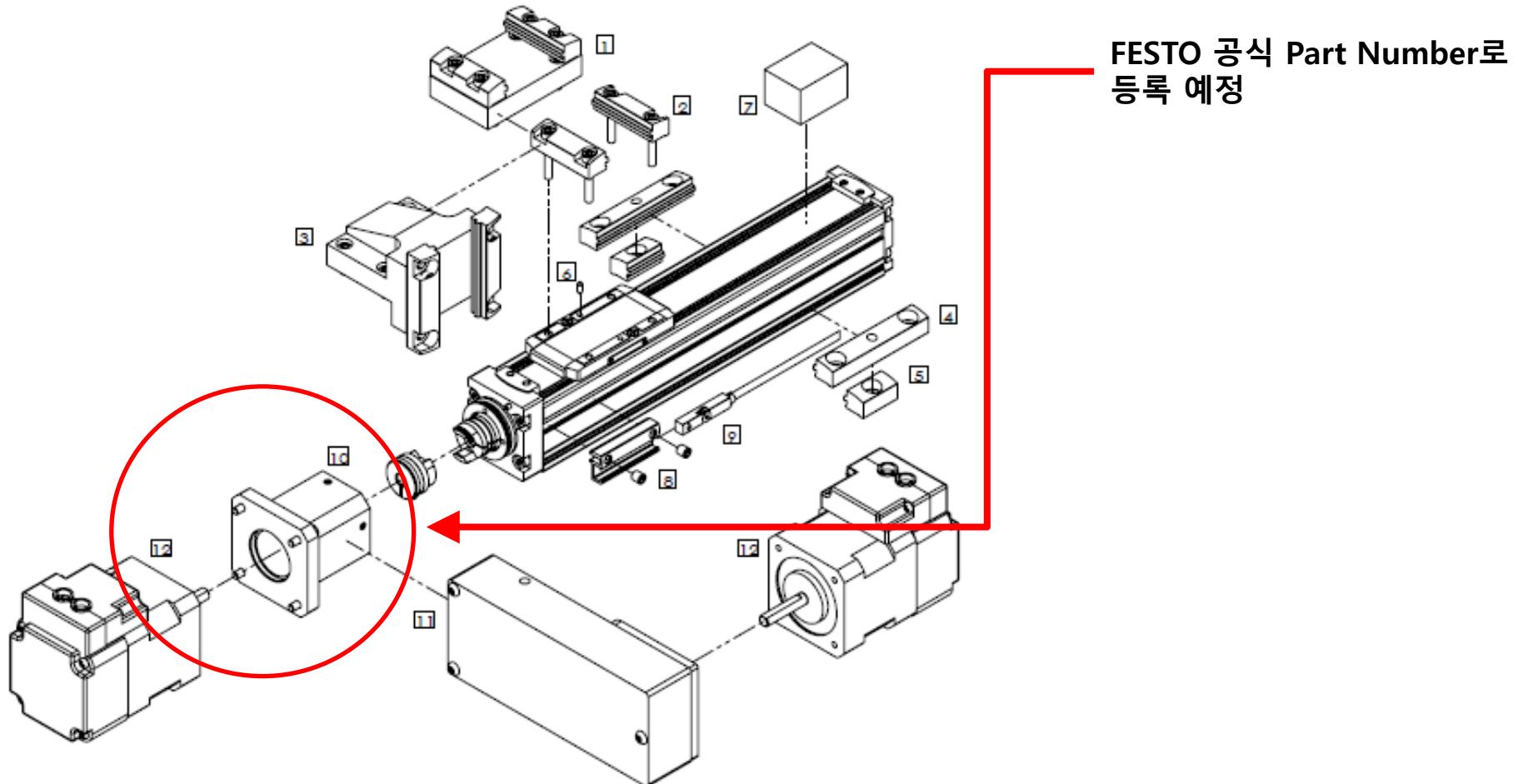
**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO + FESTO Actuator 특장점

- ❖ “One size down” : 한 치수 작은 actuator와 별도의 adapter 없이 간편 조립
- ❖ 자석 내장으로 간편 sensor 부착 별도의 sensor dog 불필요
- ❖ Ball screw 및 Guide 일체형 초소형 단축 Actuator (EGSC-BS)
- ❖ Stainless steel cover 기본 부착 clean room class 1,000 인증 (ELGC BS, ELGC TB)
- ❖ 2 축 동시 Belt 구동 : X/Y 2 축 최소 높이 구현 및 최대 Torque 사용 가능 (EXCM)
- ❖ 다양한 산업용 network 호환성 (Ethernet, EtherCAT, CC Link 등)

# 공식 협력 (FESTO KOREA & 파스텍)

## ❖ Ezi-SERVO Motor + FESTO Actuator 결합

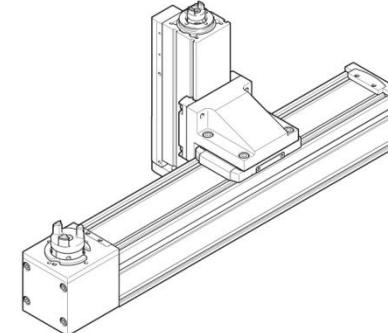
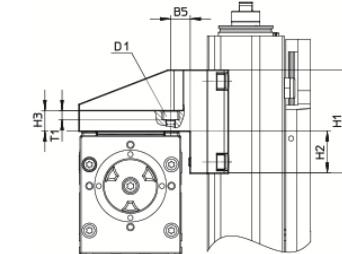
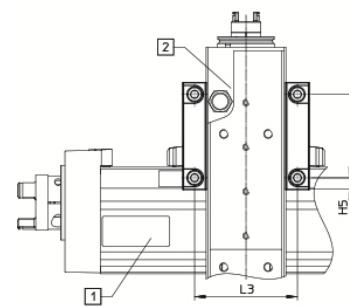
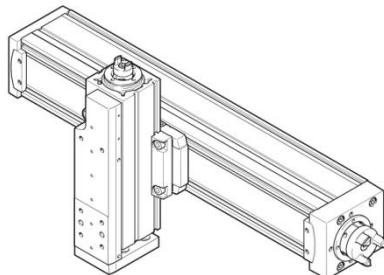
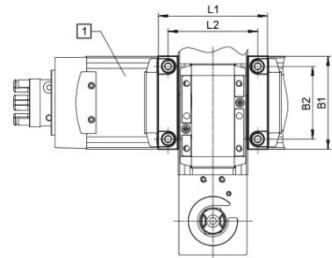
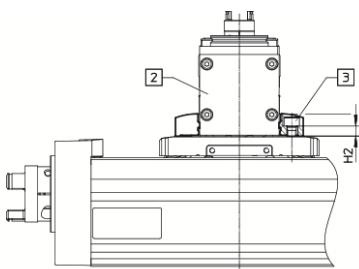


# FESTO Actuator 주요 Concept

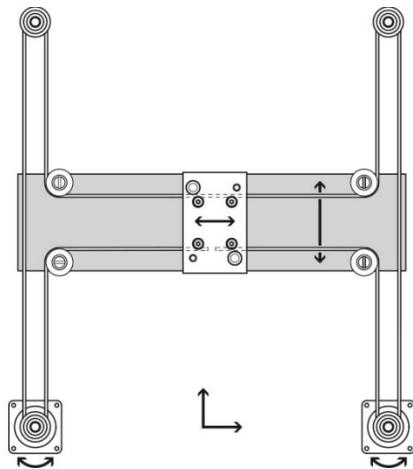
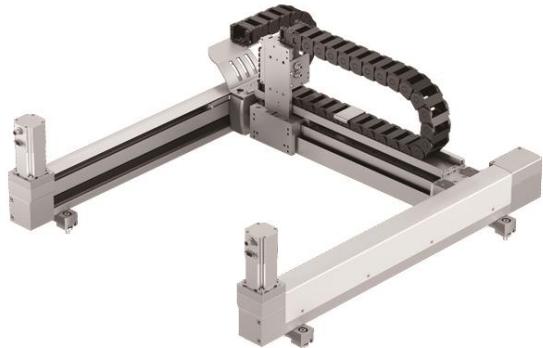
- ❖ Lego 조립 Concept : 간편 조립, 초소형, 최적 비율 설치 공간



표준 설치 Bracket



# FESTO Actuator 주요 Concept (EXCM)



	$\curvearrowleft +$	•	$\curvearrowright -$
$\curvearrowleft +$	$\rightarrow$	$\downarrow$	$\downarrow$
•	$\nearrow$	•	$\nwarrow$
$\curvearrowright -$	$\uparrow$	$\nwarrow$	$\leftarrow$

- ❖ X/Y 2축 하나의 belt로 연결 X/Y 2축 을 1축 높이로 구성
- ❖ 2개 모터 동시 구동으로 최대 torque 구동 및 최소 가반 중량

# Ezi-Robo-EGSC, ELGC, EXCM 저가형 Actuator

## Ezi-Robo®

Actuator series Driven by Ezi-SERVO

- Compact Footprint with built-in Linear Guide & Ball Screw
- "One-size down" : No adapter for assembly
- High Accuracy (up to  $\pm 0.02\text{mm}$ ) and Strokes up to 200mm
- Various Field Networks such as EtherCAT, Ethernet, CC-Link

**EGSC-BS**

FESTO



**FASTECH**  
Fast, Accurate, Smooth Motion

## Ezi-Robo®

Actuator series Driven by Ezi-SERVO

- Compact Footprint with built-in Linear Guide & Ball Screw
- "One-size down" : No adapter for assembly
- High Accuracy (up to  $\pm 0.015\text{mm}$ ) and Strokes up to 1,000mm
- Various Field Networks such as EtherCAT, Ethernet, CC-Link

**ELGC-BS**

FESTO



**FASTECH**  
Fast, Accurate, Smooth Motion

## Ezi-Robo®

Actuator series Driven by Ezi-SERVO

- Flat and compact size & Cleanroom class 1,000
- Flexible motor mounting & modular concept
- High payload up to 3 kg, high Accuracy (up to  $\pm 0.05\text{mm}$ ) and Strokes up to 700 x 360mm
- Various Field Networks such as EtherCAT, Ethernet, CC-Link

**EXCM**

FESTO



**FASTECH**  
Fast, Accurate, Smooth Motion

**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO + Igus cantilever

**Ezi-SERVO® II** EtherCAT®  
Conformance tested  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



Closed Loop Stepping System  
based on **EtherCAT**

**“IGUS 3 Axis Cantilever  
Robot Control”**

**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO + Igus Robolink

**Ezi-SERVO® II** EtherCAT®  
Conformance tested  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



Closed Loop Stepping System  
based on **EtherCAT**

**“Multi-joint RoboLink”**

**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO + Igus SLW & ZLW

op Stepping System

Closed Loop Stepping System

Closed Loop Stepping System



Ezi-SERVO + igus Lead screw

**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO + Igus drylin Actuator

- ❖ 고성능 폴리머 Sliding으로 마찰 최소화
- ❖ 고기능 플라스틱으로 내 화학성, 내 부식성, 방수성
- ❖ 무급유, 유지보수 불 필요
- ❖ 금속 대비 경량, 저소음
- ❖ 다양한 산업용 network 호환성 (Ethernet, EtherCAT, CC Link 등)

# Cooperation Result (Assembly drawing)

1	2	3	4	5	6	7	8		
A	<b>SLW-BB-1040 Jig Assembly</b>					No.	Part No.	Description	
B	<p>DOH-25-10X5 M3x8(렌치) : 4 EA M4x10(렌치) : 8 EA M8x20(렌치) : 4 EA P1A-MO-042-04</p>					Material	After Treatment	Qty	
C						AL	Black Anodizing	1	
D						AL	Black Anodizing	1	
E						AL	Black Anodizing	1	
F						AL	Black Anodizing	1	
1	2	3	4	5	6	7	8		
A						Jig-1	AL	Black Anodizing	1
B						Jig-2	AL	Black Anodizing	1
C						Jig-3	AL	Black Anodizing	1
D						Jig-4	AL	Black Anodizing	1
E						Jig-5	AL	Black Anodizing	1

1 2 3 5 4

Bolting Spec.

- 1. M3x8(렌치) : 4 EA
- 2. M4x10(렌치) : 8 EA
- 3. M8x20(렌치) : 4 EA

75

78

REV	Date	DETAIL OF REVISION		
SLW-BB-1040 Jig Assembly				
		igus Korea Co., Ltd.		
Material	-	APPD		
Date	2010.11.16	CHKD		
Scale	1/4	Design	E.S.KR	
DWG No.	-	△ 2010.11.16		

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본 도면의 저작권은 한국이구스에 있으므로, 동의없이 무단복제 또는 도용할 경우 법적인 책임을 질 수 있습니다.
표기하지 않은 가공코드리는 C0.5로 할 것

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Fast, Accurate, Smooth Motion

# “Ethernet” Plus E Series Closed Loop Stepping System

## Ezi-SERVO® II Plus-E

Closed Loop Stepping System

## Ezi-MOTIONLINK® Plus-E

## Ezi-IO® Plus-E



**Ezi-SERVO®**  
Closed Loop Stepping System

**Ezi-SERVO® II Plus-E + Ezi-MOTIONLINK® Plus-E + Ezi-IO® Plus-E**

**Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



**Closed Loop Stepping System  
with embedded controller  
based on Ethernet**

**“Control stepping motor,  
AC Servo motor and I/O in the same  
Ethernet network”**

**Ezi-SERVO®**  
Closed Loop Stepping System

# Demo video



Closed Loop Stepping System  
with embedded controller  
based on **Ethernet**

“High speed short pitch motion”

## Demo video

**Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System  
Fast, Accurate, Smooth Motion

Closed Loop Stepping System  
with embedded controller  
based on **Ethernet**

**“High speed short pitch motion”**

# Demo video

**Ezi-SERVO® II Plus-E**  
Closed Loop Stepping System  
Fast, Accurate, Smooth Motion

Closed Loop Stepping System  
with embedded controller  
based on **Ethernet**

“High speed short pitch motion”

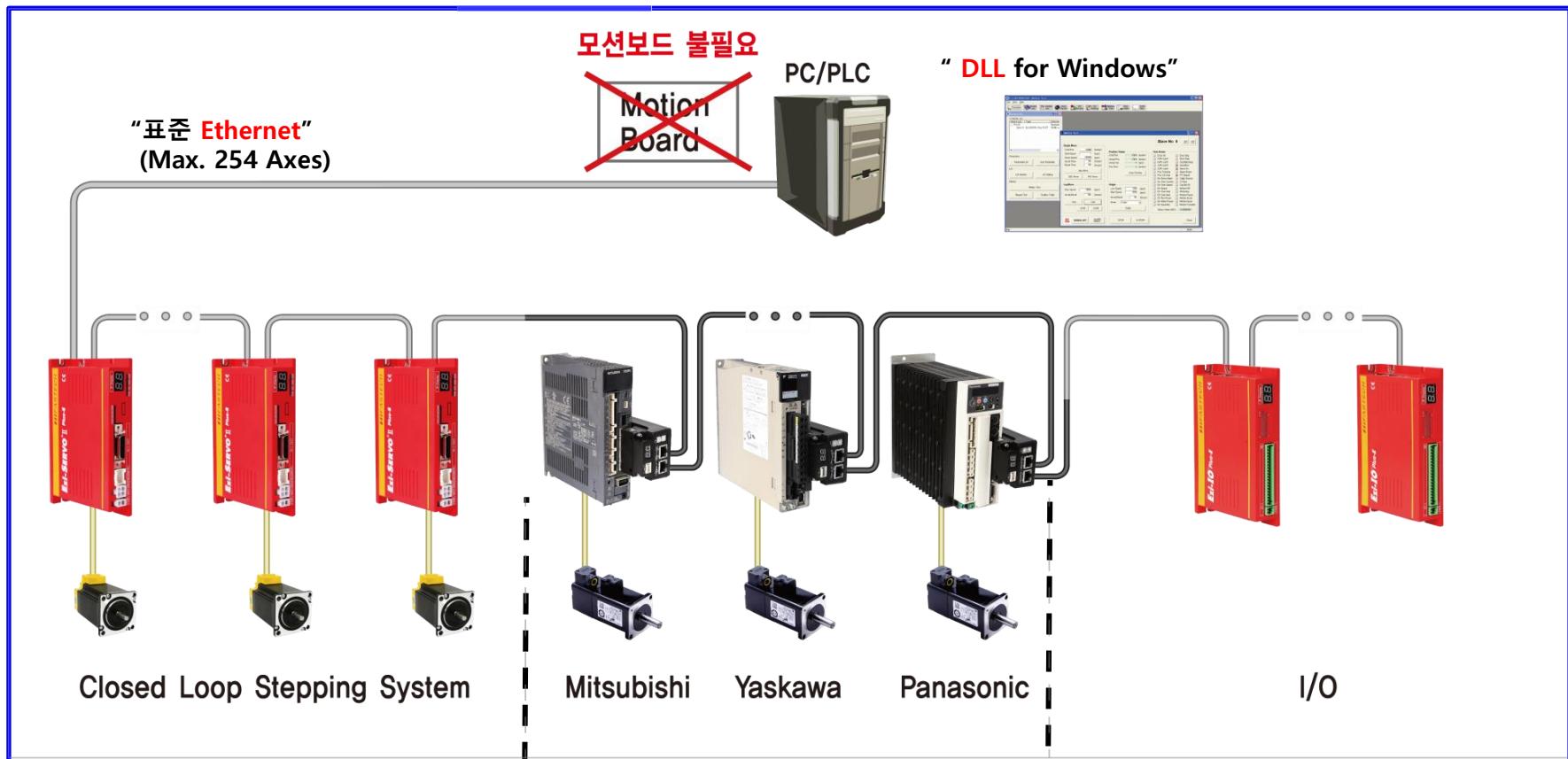


Closed Loop Stepping System  
with embedded controller  
based on **Ethernet**

**“Push Mode (Force control)”**

# 제품 Concept

- ❖ Step Motor+Servo Motor+I/O 를 하나의 “Ethernet” 연결



**Ezi-SERVO® II Plus-E**

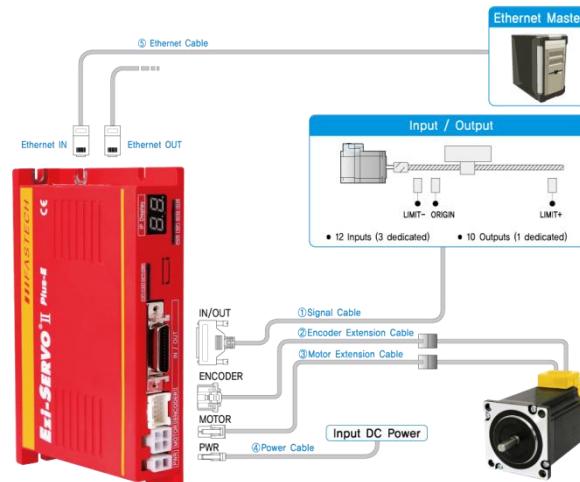
**Ezi-MOTIONLINK® Plus-E**

**Ezi-IO® Plus-E**

**Ezi-SERVO®**  
Closed Loop Stepping System

## “Ethernet 기반 Closed Loop Stepping System”

- ❖ DLL and GUI Ezi-SERVO PLUS-R 100% 프로그램 호환
- ❖ 사용자 program and FASTECH GUI 동시 접속 (Plus-R 동시 접속 불가능)
- ❖ 2 Port Switching HUB embedded(100Mbps Ethernet Port)
- ❖ Ezi-SERVO, Ezi-MotionLink Plus-E 동일 Network 구성



## “Ethernet” 기반 1축 제어기

- ❖ 각종 AC SERVO Drive 직접 연결 (3M 50pin 커넥터 직접 연결)
- ❖ Windows Motion Library (**DLL**) and GUI 제공
- ❖ 사용자 program and FASTECH GUI 동시 접속 (**Plus-R** 동시 접속 불가능)
- ❖ 2 Port Switching **HUB** embedded (100Mbps Ethernet Port)
- ❖ Ezi-SERVO, Ezi-MotionLink Plus-E **동일 Network** 구성

**AC SERVO 3M 50 Pin  
connector** 직접연결



Mitsubishi



Yaskawa



Panasonic

# Ezi-MOTIONLINK® Plus-E

## ❖ 적용 가능 Servo drives

**YASKAWA**

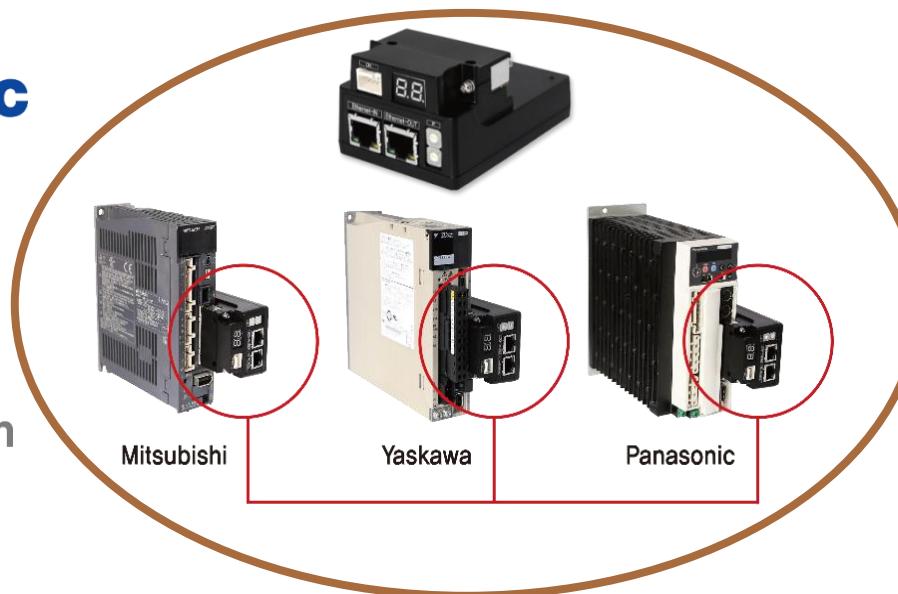
**MITSUBISHI  
ELECTRIC**

**Panasonic**

**RS** Reliable & Smart  
**Automation**

**DELTA**

**SANYO DENKI**



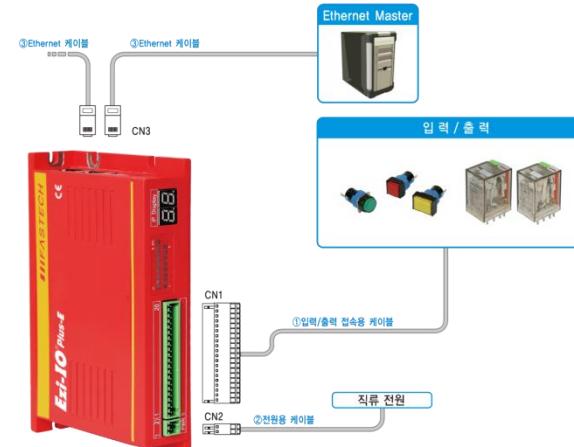
**LS** 메카피온

A **Nidec** Group Company  
**Sankyo**

**Ezi-SERVO**  
Closed Loop Stepping System

## “Ethernet 기반 Digital Input/Output Module”

- ❖ 16 Input (Photocoupler input, Source/Sink, Latch function)
- ❖ 16 Output (Photocoupler output, FET output, Trigger output function)
- ❖ Windows Motion Library(DLL) and GUI 제공
- ❖ 사용자 program and FASTECH GUI 동시 접속 (Plus-R 동시 접속 불가능)
- ❖ 2 Port Switching HUB embedded (100Mbps Ethernet Port)
- ❖ Ezi-SERVO, Ezi-MotionLink Plus-E 동일 Network 구성



## Plus-E vs. Plus-E

- ❖ 통신 속도 Plus-E : Plus-R 대비 **10 times**
- ❖ 고객 프로그램, 파스텍 GUI 동시 접속 가능

2019년 파스텍은 **Plus E**를  
**주력으로 판매 합니다**

## 속도 비교(PE vs PR)

1. Ezi-SERVOII PE (평균): **0.156[ms] (156[us])**

2. Ezi-SERVO PR

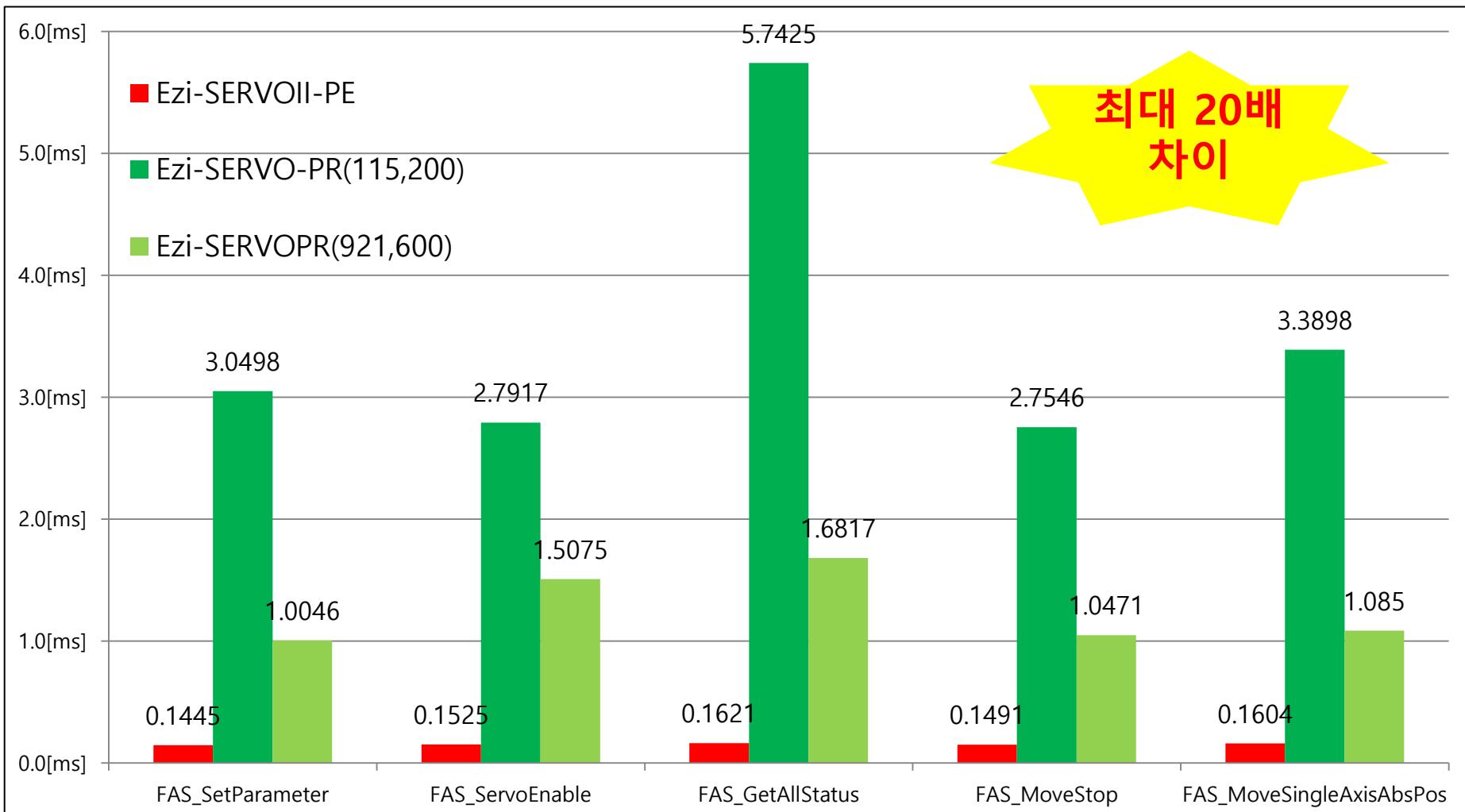
1) 통신 속도 115,200(Average) : **3.561[ms]**

2) 통신 속도 921,600(Average) : **1.206[ms]**

- ❖ 115,200 : FAS-RCR 사용
- ❖ 921,600 : PCI-1612 (ADVANTECH PCI RS485 Board) 사용

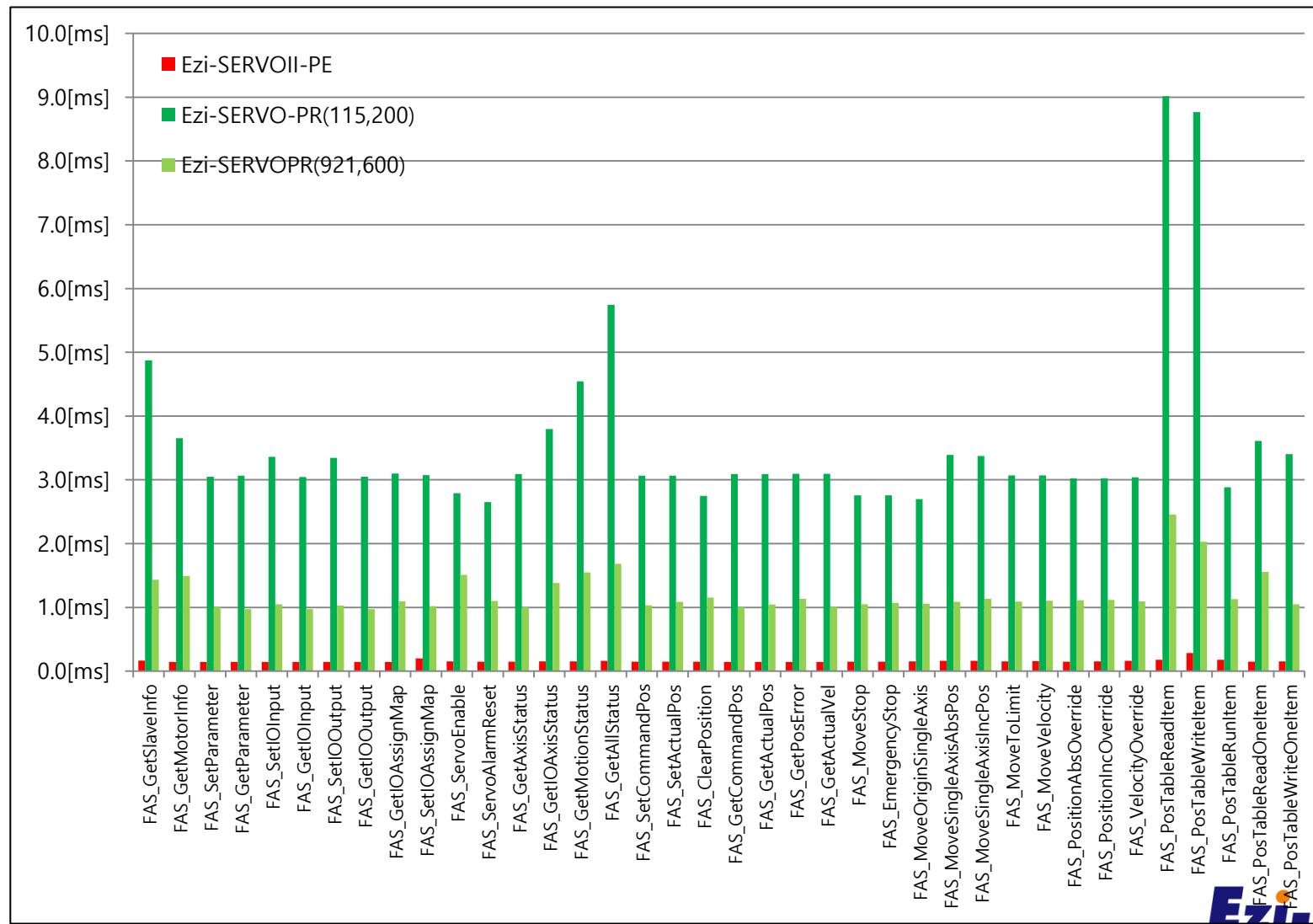
# 통신 속도 비교 (PE vs PR)

## ❖ Communication speed comparison of most used commands (Average)

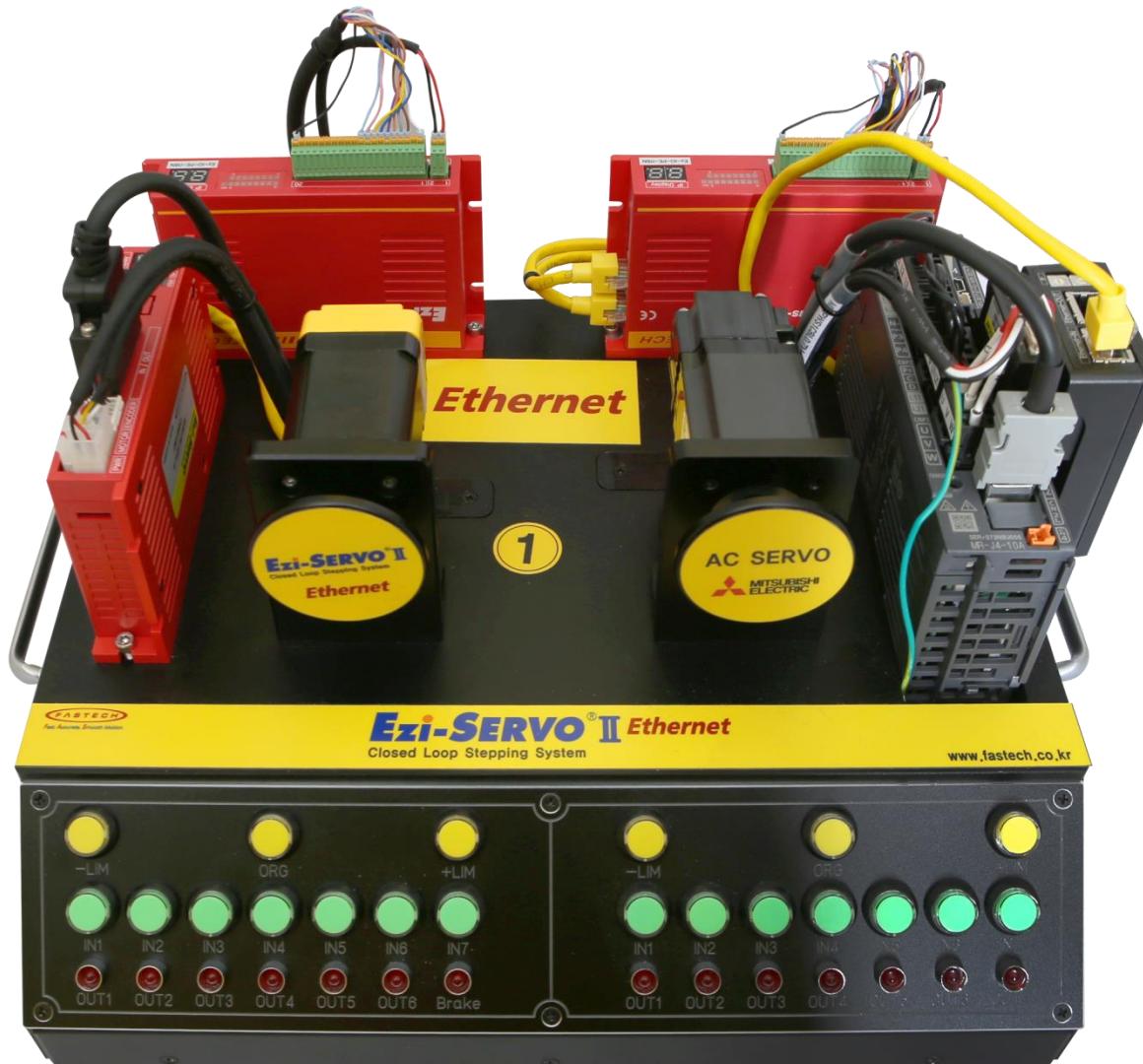


# 통신 속도 비교 (PE vs PR)

## ❖ Communication speed comparison for total command (Average)



# Plus E Demo Jig



# “EtherCAT” 기반 Closed Loop Stepping System

**Ezi-SERVO<sup>®</sup> II** EtherCAT<sup>®</sup>  
Conformance tested

Closed Loop Stepping System



**Ezi-SERVO<sup>®</sup>**  
Closed Loop Stepping System

# BECKHOFF : CX2020 BECKHOFF



**EtherCAT Network 기반  
Closed Loop Stepping System**

**“EtherCAT 을 통한 32축 동기 제어”**

# Parker : PAC Controller



**Ezi-SERVO® II** EtherCAT®  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



**EtherCAT Network기반  
Closed Loop Stepping System**

**“EtherCAT을 통한 Hexapod 제어”**

**Ezi-SERVO®**  
Closed Loop Stepping System

# Parker : PAC Controller



**Ezi-SERVO® II** EtherCAT®  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



**EtherCAT Network기반  
Closed Loop Stepping System**

**“EtherCAT을 통한 Delta robot 제어”**

**Ezi-SERVO®**  
Closed Loop Stepping System

## 기반 Closed Loop Stepping System

- ❖ CiA 402 Profile 지원
- ❖ Cyclic Synchronous Position Mode (CSP)
- ❖ Profile Position Mode(PP)
- ❖ Homing Mode
- ❖ Sampling Time : 0.5[msec]
- ❖ Conformance Tested (EtherCAT Technology Group)
- ❖ 주요 EtherCAT master 제품과 호환성 완료 (FASTECH 강점)



# 호환성 시험 완료 EtherCAT master

**BECKHOFF**

**OMRON**  
Industrial Automation

**RS** Reliable & Smart  
Automation

**ACS**  
MOTION CONTROL

**AJINEXTEK AXT**



**Elmo**  
Motion Control

**TRIO**  
MOTION TECHNOLOGY

**LS** Mecapion

**NATIONAL INSTRUMENTS™**

**Parker**

**Soft Servo**  
SYSTEMS, INC

**Ezi-SERVO®**  
Closed Loop Stepping System

# ETG 인증 Closed Loop Stepping solutions

<https://www.ethercat.org/en/products.html>

1 to 19 entries of 19 (filtered from 687 total entries)

<< < 1 > >>

Company	Name	Type
ACS Motion Control	PDIcl	Drive Technology – Stepper
ACS Motion Control	PDMnt	Drive Technology – Stepper
ACS Motion Control	SDMnt	Drive Technology – Stepper
AUTOMATA	SMC3 Stepper Motor Controller	Drive Technology – Stepper
BECKHOFF Automation	Stepper Motor Terminals	Drive Technology – Stepper
Cert.✓ Copley Controls	Stepnet Plus 1-Axis Modules	Drive Technology – Stepper
Cert.✓ Copley Controls	Stepnet Plus 2-Axis Modules	Drive Technology – Stepper
Cert.✓ Copley Controls	Stepnet Plus 2-Axis Panel Mount	Drive Technology – Stepper
Cert.✓ COSMOTECHS	CTDR-0514ES-4L	Drive Technology – Stepper
<hr/>		
Cert.✓ FASTECH	Ezi-SERVO2 EtherCAT	Drive Technology – Stepper
Cert.✓ Hivertec	HES-M400	Drive Technology – Stepper
IAI	EtherCAT Field Network Controllers PCON-CA/CFA	Drive Technology – Stepper
Kendrion Kuhnke Automation	Kuhnke FIO Drive Control Stepper / BLDC	Drive Technology – Stepper
ORIENTAL MOTOR	Rotary Actuator DGII Series	Drive Technology – Stepper
R.T.A.	CSD ET	Drive Technology – Stepper
R.T.A.	Plus ET	Drive Technology – Stepper
R.T.A.	X-Plus ET	Drive Technology – Stepper
SANYO DENKI	SANMOTION Model No.PB	Drive Technology – Stepper

Oriental Motor  
인증 통과 못함

# EtherCAT Conformance Test Report

Maker	EtherCAT Master	Evaluation Report	Test Manual
<b>BECKHOFF</b>	CX2020	160421_Ezi-SERVO EtherCAT Evaluation Report_BNG.pdf	160421_Manual_Ezi-SERVO EC TwinCAT_ENG.pdf
	SPiPlusEC	Fastech Ezi-Servo2 Qualification Report_ACS.pdf	160411_Manual_Ezi-SERVO EC ACS_ENG.pdf
	NJ501-1320	Ezi-SERVO2 EtherCAT Evaluation Report_ENS08K.pdf	EziServo_A.pdf
	MC4N	160115_Ezi-SERVO2 EtherCAT Evaluation Report_WKO.pdf	160405_Manual_Ezi-SERVO EC Trio-MC4N_ENG.pdf
	Gold Maestro	150-400_155418912 EtherCAT Evaluation Report_JM01.pdf	160408_Manual_Ezi-SERVO EC Elmo Maestro_ENG.pdf
	PAC	Ezi-SERVO2 EtherCAT Evaluation Report_Parker_PAC.pdf	160421_Manual_Ezi-SERVO EC Parker PAC_ENG.pdf
	WMX	160303_Ezi-SERVO2 EtherCAT Evaluation Report_Soft Servo Korea_eng.pdf	160404_Manual_Ezi-SERVO EC SoftServo_ENG.pdf
	NI CompactRIO-903x	160303_Ezi-SERVO2 EtherCAT Evaluation Report_NI Korea_eng.pdf	X
	CPS-PC341EC-1	160512_Ezi-SERVO2 EtherCAT Evaluation Report_CONTEC.pdf	CONTEC_WZT_C_20140620_EvaluationReport_v2.0.pdf
	PCI-1203	160218_Ezi-SERVO2 EtherCAT Evaluation Report_Advantech.pdf	160304_Manual_Ezi-SERVO EC Advantech_ENG.pdf
	μRMC2	160121_Ezi-SERVO2 EtherCAT Evaluation Report_Robobox.pdf	X
	MXP V2.0	160219_Ezi-SERVO2 EtherCAT Evaluation Report_KDR LS_Mecapion_eng.pdf	160408_Manual_Ezi-SERVO EC LS Mecapion MXP_ENG.pdf

# EtherCAT Demo Jig



# Parker : PAC Controller



**Ezi-SERVO® II** EtherCAT®  
Closed Loop Stepping System



**FASTECH**  
Fast, Accurate, Smooth Motion

Closed Loop Stepping System  
based on **EtherCAT**

“Delta robot control  
through EtherCAT!!”

**Ezi-SERVO®**  
Closed Loop Stepping System

# BECKHOFF : CX2020 BECKHOFF

**Ezi-SERVO® II** EtherCAT®  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



Closed Loop Stepping System  
based on **EtherCAT**

“IGUS 3 Axis Cantilever  
Robot Control”

**Ezi-SERVO®**  
Closed Loop Stepping System

# ACS Controller + EtherCAT ALL

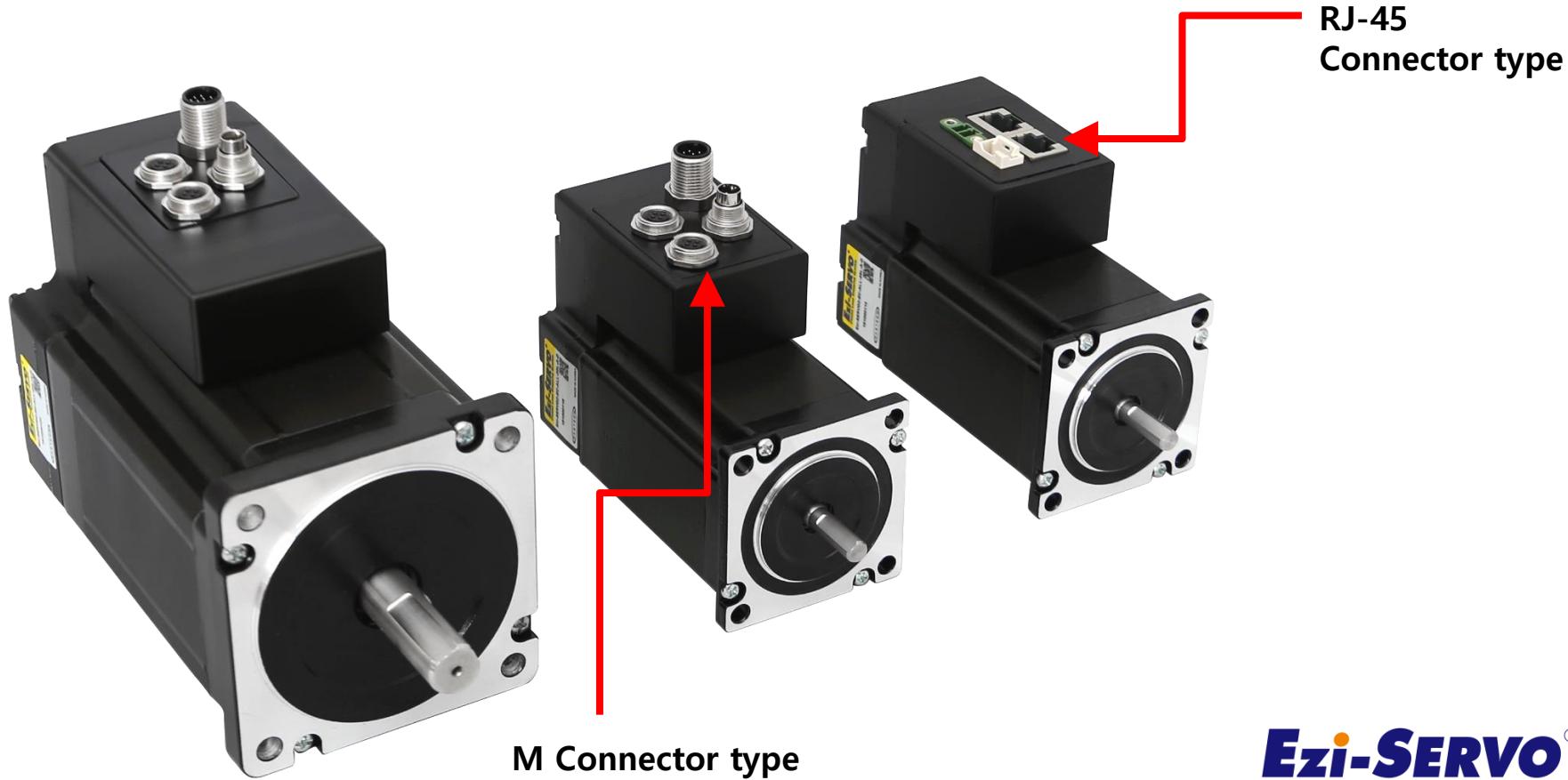


Closed Loop Stepping System  
based on **EtherCAT**

“FESTO 4 axes Cantilever Robot  
Control based on EtherCAT”

# Ezi-SERVOII EtherCAT ALL

- ❖ M Connector type / RJ-45 Connector type
- ❖ Motor + Encoder + Drive + Controller + EtherCAT
- ❖ 42, 56, 60[mm] Motor size



# Omron Controller + EtherCAT 4X

**Ezi-SERVO®** II EtherCAT®  
Closed Loop Stepping System

**FASTECH**  
Fast, Accurate, Smooth Motion



Closed Loop Stepping System  
based on **EtherCAT**

“Multi-joint RoboLink”

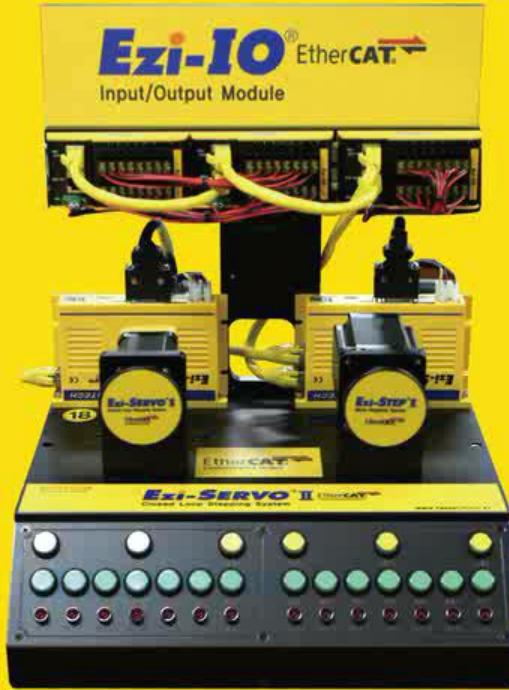
**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVOII EtherCAT 4 Axes drive

- ❖ Rail Mount Type
- ❖ 각 drive 고유 ID
- ❖ 20 ~ 60[mm]



# SSK Controller + EtherCAT IO

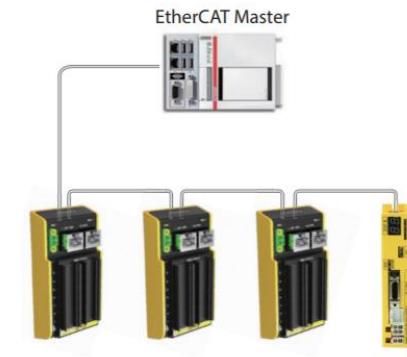


I/O Module based on **EtherCAT**

**“2 axes and I/O Module Control through EtherCAT”**

# Ezi-IO EtherCAT

- ❖ EtherCAT 기반 **Digital I/O Module**
- ❖ Using Standard **e-CON** connector
- ❖ 16 Input, 16 Output, 8 Input/8 Output
- ❖ **NPN/PNP type**



# EtherCAT IO Demo Jig



**ALL type****Closed Loop Stepping System****Ezi-SERVO<sup>®</sup> ALL****Closed Loop Stepping System****Ezi-SERVO<sup>®</sup>**  
Closed Loop Stepping System

# Ezi-SERVO ALL 28 Demo video

**Ezi-SERVO® ALL**  
Closed Loop Stepping System

**FASTECH**  
*Fast, Accurate, Smooth Motion*



**RS-485 타입 제어기 내장형  
Closed Loop Stepping System**

**“3축 초소형 고속 단핏치 모션”**

**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO ALL 28

- ❖ **28[mm]**
- ❖ Motor + Encoder + Drive + Controller + RS-485
- ❖ 16,000 [ppr] Encoder resolution



# Integrated motor and drive Closed Loop Stepping System

**Ezi-SERVO® II BT**  
Closed Loop Stepping System



**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVOII BT Demo video



**펄스 입력 타입 모터 +  
엔코더 + 드라이브 일체형**

**Closed Loop Stepping System**

**“고속 단핏치 모션”**

# Ezi-SERVOII BT

- ❖ 42, 56, **60**[mm]
- ❖ Motor + Encoder + Drive
- ❖ Pulse/Direction type
- ❖ 10,000, 20,000 [ppr] Encoder resolution

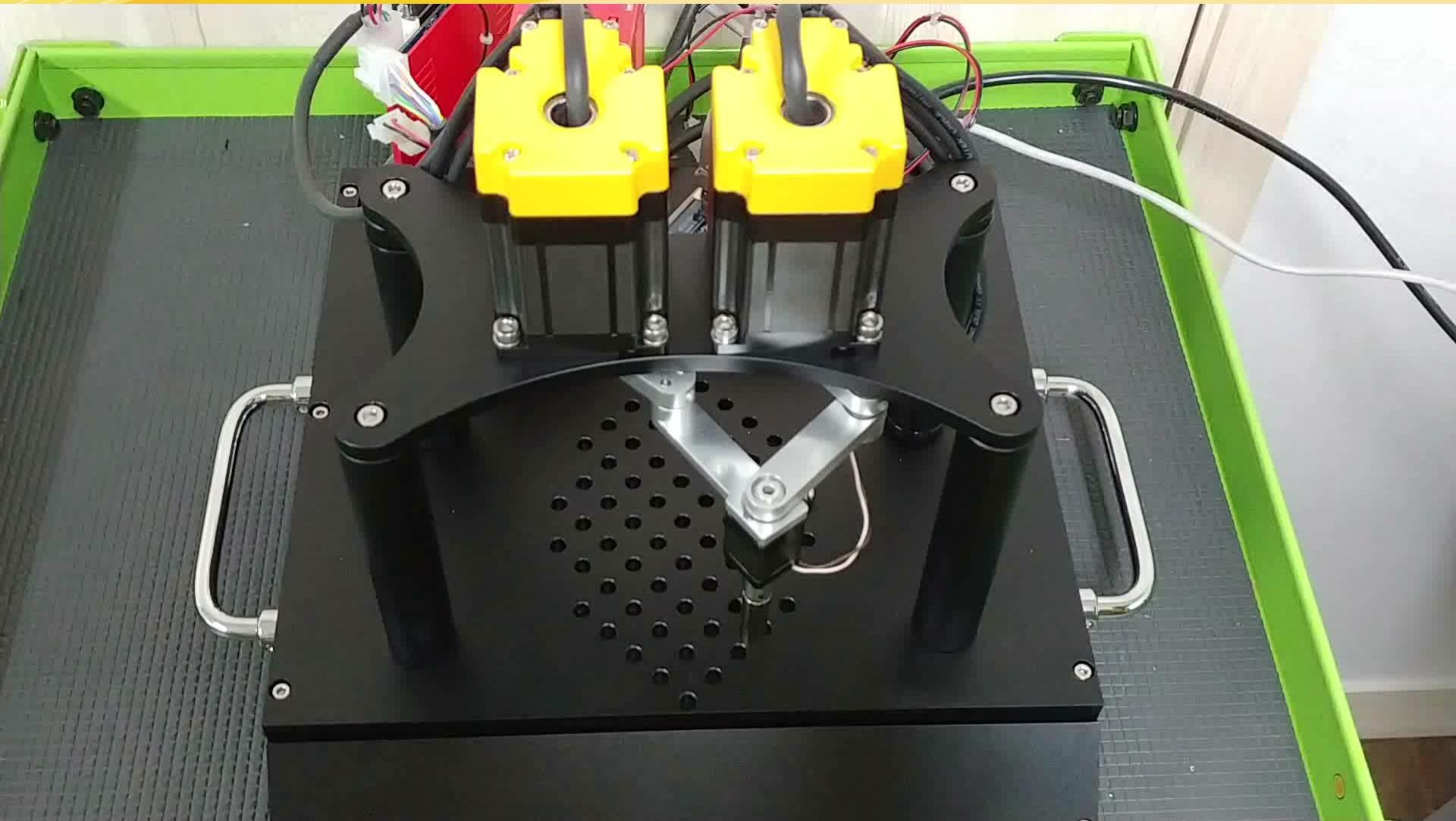


# Hollow Shaft Motor Closed Loop Stepping System



**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SERVO Hollow Motor



# Hollow Shaft Stepper Motor

- ❖ 20~86[mm] Motor size
- ❖ S, M(1 stack, 2 stack)



Encoder type  
28~86[mm]



# Encoder Mounted Non-Captive Linearstep

- ❖ 28, 42, 56[mm] Motor size
- ❖ 10,000[ppr]



# Encoder Mounted Kaptive Linearstep

- ❖ 28~86[mm] Motor size
- ❖ 10,000[ppr]



**"CC-Link" based  
Closed Loop Stepping System**

**Ezi-SERVO<sup>®</sup> II CC-Link**  
Closed Loop Stepping System



**Ezi-SERVO<sup>®</sup>**  
Closed Loop Stepping System

# Demo video

**FESTO**

**FASTECH**  
*Fast, Accurate, Smooth Motion*



**CC-Link Network 기반  
Closed Loop Stepping System**

“CC-Link 를 통한  
FESTO H-Portal 고속 단핏치 모션”

# Demo video



**CC-Link 타입 제어기 내장형**  
**Closed Loop Stepping System**

**“8축 고속 단핏치 모션”**

## “CC-Link 기반 Closed Loop Stepping System”

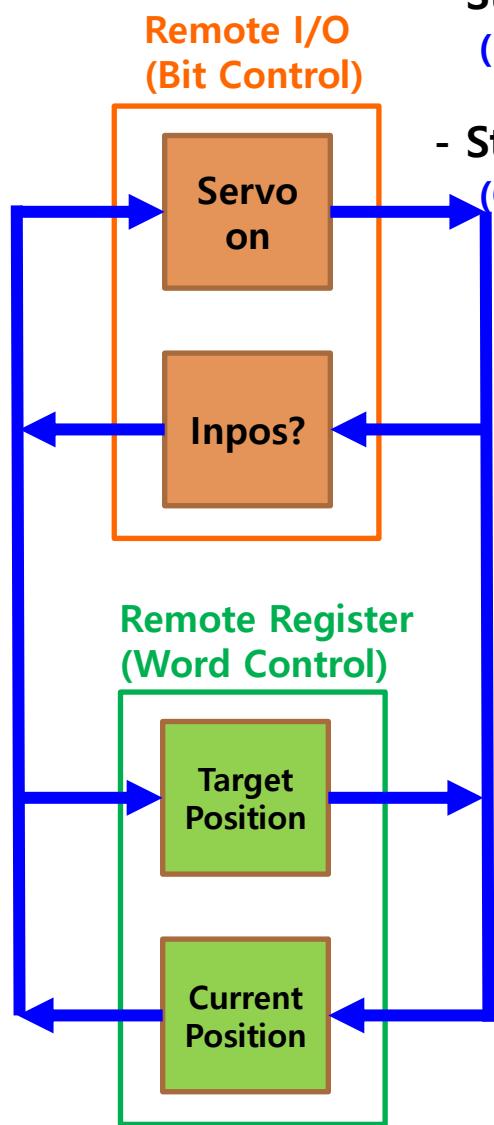
- ❖ 100% Mitsubishi PLC 호환 (CC-Link 1.0 support)
- ❖ 원격 Device station (Station #1~#2 점유)
- ❖ CC-Link network로 Operation command setting and 데이터 읽기/쓰기
- ❖ 정밀 위치 제어 (고정도 encoder)
- ❖ Boost current control(**Max 150%**) Torque 증대
- ❖ 간편 배선



# Remote Device

- 원격 Device (Bit,Word)
- Station #1 or #2 점유  
(Memory allocation)

CC-Link Controller



- Station #1 : 32bit I/O[0 ~ 1F] 4 word  
(Position Table에 의한 동작)
- Station #2 : 64bit I/O[0 ~ 3F] 8word  
(Communication command에 의한 동작)

**Ezi-SERVO® II** CC-Link  
Closed Loop Stepping System



Station #1 : 42 axis  
Station #2 : 32 axis

**Ezi-SERVO®**  
Closed Loop Stepping System

# Remote Device MAP

1 국 점유 I/O Device Map

RY	Output Device Name	RX	Input Device Name
RY00	Servo Enable	RX00	Servo Enabled
RY01	/Emergency Stop	RX01	Emergency Stopped
RY02	ALARM RESET	RX02	ALARM Status
RY03	Homing Start	RX03	Homing
RY04	JOG +	RX04	Homing OK
RY05	JOG -	RX05	Jog Response
RY06	Step + Move	RX06	Step Move Response
RY07	Step - Move	RX07	In-Position
RY08	STOP	RX08	MOTIONING
RY09	HOLD	RX09	Hold status
RY0A	Go Zero Position	RX0A	Go Zero Position Resp.
RY0B	PT Start	RX0B	PT Running
RY0C	Single PT Select	RX0C	Single PT Select Resp.
RY0D	-	RX0D	Command Set Resp.
RY0E	Command Set	RX0E	Warning
RY0F	Motion / Setting	RX0F	Motion / Setting Resp.
RY10 ~ RY13	Step Move Position (1~10) BCD data (Parameter : Multiple of Pn#B030)	RX10	Step Move Position Resp. (1~10) BCD data
RY14 ~ RY17	Monitor code(Motion) PT Command (Teaching)	RX13	The square of X 10(Parameter value)
RY18 ~ RY1B	Command Code	RX14	Monitor code(Motion Mode) Data Code (Setting Mode)
RY1C	Cyclic Transmission Signals	RX17	Response
RY1D	CC-Link Scanning	RX18	Command Code Resp.
RY1E	RS-485 Port Connect	RX1B	
RY1F		RX1C	Cyclic Transmission Signals
		RX1D	CC-Link Scanning
		RX1E	RS-485 Port Connect Resp.
		RX1F	RS-485 Port Connection State

RWw		RWw	
RWw 0	Operation speed (Position Move, JOG Move)	RWw 0	Monitor response data(Motion)
RWw 1		RWw 1	Response data(Setting)
RWw 2	PT No. / Parameter Code	RWw 2	PT No. / Parameter Code Resp.
RWw 3		RWw 3	Warning Code

2 국 점유 I/O Device Map

RY	Output Device Name	RX	Input Device Name
RX20		RX20	H/W Limit +
RX21		RX21	H/W Limit -
RX22		RX22	Org Sensor
RX23		RX23	Input Pin 1
RX24		RX24	Input Pin 2
RX25		RX25	Input Pin 3
RX26		RX26	Input Pin 4
RX27		RX27	Input Pin 5
RX28		RX28	Input Pin 6
RX29		RX29	Input Pin 7
RX2A	User Output 1	RX2A	Output Pin 1
RX2B	User Output 2	RX2B	Output Pin 2
RX2C	User Output 3	RX2C	Output Pin 3
RX2D	User Output 4	RX2D	Output Pin 4
RX2E	User Output 5	RX2E	Output Pin 5
RX2F	User Output 6	RX2F	Output Pin 6
RX30	ABS Position Move	RX30	ABS Position Move Resp.
RX31	INC Position Move	RX31	INC Position Move Resp.
RX32		RX32	
RX33		RX33	Motion Accel
RX34	Position Override	RX34	Motion Decel
RX35		RX35	Z Phase
RX36	Position Move Speed Override	RX36	S/W Limit +
RX37		RX37	S/W Limit -
RX38		RX38	Monitor code (2) Response
RX3B		RX3B	
RX3C	Monitor code(2)	RX3C	Monitor code (3) Response
RX3D		RX3D	
RX3E		RX3E	
RX3F		RX3F	
RWw		RWw	
RWw0 RWw1	Position value (ABS Move, INC Move Pos)	RWw0 RWw1	Monitor response data(2)
RWw2	Accel Time (ABS Move, INC Move Pos)	RWw2	
RWw3	Decel Time (ABS Move, INC Move Pos)	RWw3	Monitor response data(3)

# CC-Link Demo Jig





Fast, Accurate, Smooth Motion Control

**"AC input BLDC motor speed control system"**

**Ezi-SPEED®**

**BLDC Motor Speed Control System**



**Ezi-SERVO®**  
Closed Loop Stepping System

# Ezi-SPEED®

BLDC Motor Speed Control System

# Ezi-SPEED®

BLDC Motor Speed Control System

FASTECH

Fast, Accurate, Smooth Motion



## BLDC Motor Speed Control System

“Ezi-SPEED와 AC 인덕션 모터 비교”

Ezi-SERVO®  
Closed Loop Stepping System



## BLDC Motor Speed Control System

“Ezi-SPEED 를 이용한 2단 변속  
검사 라인 컨베이어”



**Ezi-SPEED®**

BLDC Motor Speed Control System

**Ezi-SPEED®**

BLDC Motor Speed Control System

**FASTECH**

Fast, Accurate, Smooth Motion



## BLDC Motor Speed Control System

“Agitator DEMO with Ezi-SPEED”

**Ezi-SERVO®**  
Closed Loop Stepping System



## BLDC Motor Speed Control System

**“Ezi-SPEED DATA 모드를 이용한 8속 운전”**

## FASTECH에서 새로이 선보이는 속도제어 시스템!!

- 드라이브 + BLDC motor + Gearhead (option)

- ❖ AC input BLDC motor speed control system (**Full Digital**)
- ❖ 간단 속도 제어, 간단 접속 가능
- ❖ 최고 속도 : **4,000rpm**
- ❖ 안정된 속도 제어 : 속도 **변동률 0.2%** 이하
- ❖ 높은 속도비 : 1:80 (50~4,000rpm)
- ❖ **8단 속도 변경 가능**
- ❖ 30W, 60W, 120W, 200W, 400W line-up
- ❖ 원가 절감 : 경쟁사 대비 약 **30%** 절감 가능



# Ezi-SPEED Demo Jig



우리는 40년 Stepping Motor의  
역사를 바꾸는 주인공입니다!!

